

ITW AAMTech

Chemwatch: 22-0281

Version No: 4.1.1.1

Material Safety Data Sheet according to NOHSC and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **18/03/2015** Print Date: **19/03/2015** Initial Date: **Not Available** S.Local.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Septone Mango Wash
Synonyms	Product Code: HSMW10, HSMNW20, HSMW20HP, HSMW20P, HSMW20BXH, HSMW20EM
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Mango desapping powder.

Details of the manufacturer/importer

Registered company name	ITW AAMTech
Address	100 Hassall Street 2164 NSW Australia
Telephone	1800 177 989
Fax	1800 308 556
Website	www.aamtech.com.au
Email	info@aamtech.com.au

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	1800 039 008
Other emergency telephone numbers	+61 3 9573 3112

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

Poisons Schedule	S5	
Risk Phrases ^[1]	R34	Causes burns.
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	
GHS Classification ^[1]	Skin Corrosion/Irritation Category 1B	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	

Label elements

GHS label elements	
SIGNAL WORD	DANGER
Hazard statement(s)	
H314	Causes severe skin burns and eye damage
Precautionary statem	ent(s) Prevention
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
Precautionary statem	ent(s) Response
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider
Precautionary statem	ent(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501

Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration

Label elements



Relevant risk statements are found in section 2

С

Indication(s) of danger

SAFETY ADVICE

S01	Keep locked up.
S02	Keep out of reach of children.
S04	Keep away from living quarters.
S20	When using do not eat or drink.
S21	When using do not smoke.
\$22	Do not breathe dust.
S26	In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.
S28	After contact with skin, wash immediately with plenty of water
S35	This material and its container must be disposed of in a safe way.
S36	Wear suitable protective clothing.
S37	Wear suitable gloves.
S39	Wear eye/face protection.
S40	To clean the floor and all objects contaminated by this material, use water.
S45	In case of accident or if you feel unwell IMMEDIATELY contact Doctor or Poisons Information Centre (show label if possible).
S56	Dispose of this material and its container at hazardous or special waste collection point.
S64	If swallowed, rinse mouth with water (only if the person is conscious).

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
497-19-8	30-60	sodium carbonate
6834-92-0	10-30	sodium metasilicate, anhydrous
51580-86-0	0-10	sodium dichloroisocyanurate dihydrate
Not Available	30-60	Ingredients determined not to be hazardous

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media	
	 There is no restriction on the type of extinguisher which may be used. Use extinguishing media suitable for surrounding area.
Special hazards arisin	ng from the substrate or mixture
Fire Incompatibility	 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses.

Chemwatch: 22-0281 Version No: 4.1.1.1

	Use fire fighting procedures suitable for surrounding area.		
Fire/Explosion Hazard	 Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). 		
	Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.		

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures		
Minor Spills	 Clean up all spills immediately. Avoid breathing dust and contact with skin and eyes. Wear protective clothing, gloves, safety glasses and dust respirator. Use dry clean up procedures and avoid generating dust. 	
Major Spills	 Moderate hazard. CAUTION: Advise personnel in area. Alert Emergency Services and tell them location and nature of hazard. Control personal contact by wearing protective clothing. 	
	Personal Protective Equipment advice is contained in Section 8 of the MSDS.	

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps.
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry area protected from environmental extremes. Store away from incompatible materials and foodstuff containers. [Store below 30 deg C.

Conditions for safe storage, including any incompatibilities

Suitable container	 DO NOT use aluminium or galvanised containers Polyethylene or polypropylene container. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Sodium carbonate: aqueous solutions are strong bases reacts violently with finely divided aluminium, fluorine, lithium, phosphorus pentoxide, sulfuric acid reacts with fluorine gas at room temperature, generating incandescence. is incompatible with organic anhydrides, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solution, epichlorohydrin, ethylene dichloride, isocyanates, ketones, glycols, nitrates, phenols, phosphorus pentoxide 2,4,6-trinitrotoluene forms explosive material with 2,4,5-trinitrotoluene and increases the thermal sensitivity of 2,4,6-trinitrotoluene (TNT) by decreasing the temperature of explosion from 297 deg. C to 218 deg. C attacks metal.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
sodium carbonate	Sodium carbonate	12 mg/m3	130 mg/m3	780 mg/m3
sodium metasilicate, anhydrous	Sodium metasilicate pentahydrate	45 mg/m3	45 mg/m3	170 mg/m3
sodium metasilicate, anhydrous	Sodium silicate; (Sodium metasilicate)	18 mg/m3	230 mg/m3	230 mg/m3
Ingredient	Original IDLH	Revised IDLH		
sodium carbonate	Not Available	Not Available	Not Available	
sodium metasilicate, anhydrous	Not Available	Not Available	Not Available	
sodium dichloroisocyanurate dihydrate	Not Available	Not Available		
Ingredients determined not to be hazardous	Not Available	Not Available		

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.	
Personal protection		
Eye and face protection	 Chemical goggles. Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. 	
Skin protection	See Hand protection below	
Hands/feet protection	The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Suitability and durability of glove type is dependent on usage.	
Body protection	See Other protection below	
Other protection	 Overalls. P.V.C. apron. Barrier cream. 	
Thermal hazards	Not Available	

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Septone Mango Wash

Material	СРІ
NATURAL RUBBER	С
NITRILE	С

* CPI - Chemwatch Performance Index

A: Best Selection

Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB P1 Air-line*	-	AB PAPR-P1 -
up to 50 x ES	Air-line**	AB P2	AB PAPR-P2
up to 100 x ES	-	AB P3	-
		Air-line*	-
100+ x ES	-	Air-line**	AB PAPR-P3

* - Negative pressure demand ** - Continuous flow

boiling point organic compounds(below 65 degC)

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid

Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low

gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3),

B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. * Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance Free flowing white powder with chlorine odour, soluble in water.

Physical state	Divided Solid	Relative density (Water = 1)	1.22 @ 25 deg C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	7
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution	11.8
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result
---------	---

1

Septone Mango Wash

	in excessive exposures.
	Chlorine vapour is extremely irritating to the airways and lungs, causing coughing, choking, breathing difficulty, chest pain, headache, vomiting, fluid accumulation in the lungs, chest infection and loss of consciousness. Effects may be delayed.
Ingestion	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Oral intake of dichloroisocyanurates is corrosive to the mouth, gullet and internal organs, depending on the concentration and may result in weakness, lethargy, tremors, salivation, excessive secretion of tears and possible coma. Its toxicity seems to be mainly related to the corrosive effect on the stomach lining. Severity of symptoms seems to be more related to concentration than amount swallowed.
Skin Contact	The material can produce chemical burns following direct contact with the skin. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Contact with concentrated solutions of sodium carbonate may cause tissue damage - "soda ulcers.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. Alkaline salts may be intensely irritating to the eyes and precautions should be taken to ensure direct eye contact is avoided.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Reduced respiratory capacity may result from chronic low level exposure to chlorine gas.

Sontono Mongo Wash	TOXICITY	IRRITATION	
Septone Mango wash	Not Available	Not Available	
	тохісіту	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg*E ^[2]	Eye (rabbit): 100 mg/24h moderate	
	Inhalation (guinea pig) LC50: 0.8 mg/L/2h ^[2]	Eye (rabbit): 100 mg/30s mild	
sodium carbonate	Inhalation (mouse) LC50: 1.2 mg/L/2h ^[2]	Eye (rabbit): 50 mg SEVERE	
	Inhalation (rat) LC50: 2.3 mg/L/2he ^[2]	Skin (rabbit): 500 mg/24h mild	
	Oral (rat) LD50: 2800 mg/kg*d ^[2]		
	тохісіту	IRRITATION	
sodium metasilicate,	dermal (rat) LD50: >5000 mg/kg ^[1]	Skin (human): 250 mg/24h SEVERE	
annyurous	Oral (rat) LD50: 600 mg/kg ^[1]	Skin (rabbit): 250 mg/24h SEVERE	
	тохісіту	IRRITATION	
	Dermal (rabbit) LD50: >11000 mg/kge ^[2]	[Manufr.]	
sodium	Inhalation (rat) LC50: 293 ppm/1 hour ^[2]	corrosive	
dichloroisocyanurate	Oral (rat) LD50: 620-735 mg/kgE ^[2]	Eyes (rabbit)(-): SEVERE	
		SEVERE corrosive	
		Skin (rabbit) (covered 24Hr):	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin		

SODIUM METASILICATE,	The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
ANHYDROUS	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound.
SODIUM CARBONATE, SODIUM DICHLOROISOCYANURATE DIHYDRATE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the

presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	*	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend: 🛛 👽 – Data required to make classification available

¥ − Data available but does not fill the criteria for classification

S - Data Not Available to make classification

CMR STATUS

Not Applicable

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
sodium carbonate	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
sodium carbonate	LOW (LogKOW = -0.4605)

Mobility in soil

Ingredient	Mobility
sodium carbonate	HIGH (KOC = 1)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:
Product / Packaging	► Reduction
disposal	▶ Reuse
	▶ Recycling
	 Disposal (if all else fails)
	This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category

Septone	Mango	Wash
---------	-------	------

IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in	sodium carbonate	Z
Bulk		

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

sodium carbonate(497-19-8) is found on the following regulatory lists	"Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
sodium metasilicate, anhydrous(6834-92-0) is found on the following regulatory lists	"Australia Inventory of Chemical Substances (AICS)", "Australia Hazardous Substances Information System - Consolidated Lists"
sodium dichloroisocyanurate dihydrate(51580-86-0) is found on the following regulatory lists	"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft", "Australia Hazardous Substances Information System - Consolidated Lists"
Chemical Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y

China - IECSC	Ŷ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Phillipes - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
sodium carbonate	497-19-8, 7542-12-3

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.